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European Technical Assessment

ETA-18/0170 of 27/03/2020

General Part

Technical Assessment Body issuing the European Technical Assessment

Instytut Techniki Budowlanej

Trade name of the construction product

Product family to which the construction

product belongs

Manufacturer

Polylack Elastic

Fire Stopping and Fire Sealing Products.

Linear Joint and Gap Seals

MERCOR DUNAMENTI ZRT

Nemeskeri Kiss Miklos u. 39

2131 God Hungary

Manufacturing plant

MERCOR DUNAMENTI ZRT

Nemeskeri Kiss Miklos u. 39

2131 God Hungary

This European Technical Assessment

contains

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

This version replaces

19 pages including 2 Annexes which form an

integral part of this Assessment

European Assessment Document EAD 350141-00-1106 "Fire Stopping and Fire Sealing Products. Linear Joint and Gap Seals"

ETA-18/0170 issued on 22/06/2018

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Specific Part

1 Technical description of the product

The Polylack Elastic is an ablative acrylic mastic, used as a membrane-forming coating in linear joint or gap seals in walls and floors.

The Polylack Elastic is supplied in liquid form in buckets and is gunned or brushed into mineral wool, used as a backing material.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

2.1 Intended use

The intended use of the Polylack Elastic is to reinstate the fire resistance performance of rigid wall and floor constructions where there are linear joints and gaps.

The specific elements of construction, that the Polylack Elastic may be used to provide a linear joint or gap seal in, are, depending on the type of the seal, as follows:

Rigid walls: The wall must have a minimum thickness of 120 mm and

comprise concrete, aerated concrete, bricks or blocks,

with a minimum density of 600 kg/m3.

Rigid walls abutting rigid floors: The wall must have a minimum thickness of 150 mm and

comprise construction elements made of aerated or reinforced concrete with a minimum density of 600 kg/m³ or construction elements made of metal with a melting point greater than 1000°C forming linear joint face.

Rigid floors: The floor must have a minimum thickness of 150 mm and

comprise construction elements made of aerated or reinforced concrete with a minimum density of 600 kg/m³ forming one linear joint face and construction elements made of metal with a melting point higher than 1000°C

forming the other linear joint face.

Types of the seals are specified in Annex B.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period (equal or greater than specified in Annex B).

The Polylack Elastic may be used to provide a linear joint or gap seal with specific supporting constructions and substrates (for details see Annex B).

The permitted joint / gap width (for the Polylack Elastic) is specified in Annex B.

The Polylack Elastic shall be used to form linear joint or gap seals with movement capability up to 36%, provided that lateral movement of the joint is not greater than 30% and shear movement of the joint is not greater than 20%.

The performances given in this European Technical Assessment are based on an assumed working life of the Polylack Elastic of 10 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

Additional provisions are given in Annex A.

2.2 Use category

Type Z_1 : intended for use in internal conditions with humidity equal to or higher than 85% RH, excluding temperatures below 0°C, without exposure to rain or UV.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance	
Reaction to fire	Class E	
Resistance to fire	Annex B	

3.1.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance			
Content, emission and/or release of dangerous substances	No performance assessed			
	Seal edge leakage			
	Leakage rate, m³/h·m			
	Pressure differential, Pa	Positive chamber pressure	Negative chamber pressure	
Air permeability ¹⁾ (material property)	50	0,39	0,19	
	100	0,78	0,29	
	150	1,03	0,68	
	200	2,24	1,88	
	250	2,76	2,20	
	300	3,15	2,73	
	450	4,01	3,70	
	600	5,46	4,97	

	Seal material permeability tested for seal depth (joint depth) = 150 mm leakage rate of seals of greater depth is equal or less than presented below			
		Leakage rate, m³/h⋅m²		
Air permeability ¹⁾ (material property)	Pressure differential, Pa	Positive chamber pressure	Negative chamber pressure	
	50	3,89	1,90	
	100	7,83	2,92	
	150	10,30	6,83	
	200	22,40	18,84	
	250	27,57	22,02	
	300	31,46	27,28	
	450	40,14	36,97	
	600	54,57	49,68	
Nater permeability material property)	No performance	assessed		

3.1.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance		
Mechanical resistance and stability	Covered by tests carried out for the assessment of resistance to impact / movement		
	Safety in use:		
	- 1,0 kg hard body impact energy: 10 Nm		
	- 50 kg soft body impact energy: 100 Nm		
Resistance to impact /	Serviceability:		
movement	- 0,5 kg hard body impact energy: 6 Nm		
	- 50 kg soft body impact energy: 400 Nm		
	Dimensions:		
	Maximum permitted joint / gap width: 100 mm		
Adhesion	Covered by tests carried out for the assessment of resistance to impact / movement		
Durability	Use category: Type Z ₁		
Movement capability	Movement capability ≤ 36%, provided that lateral movement of the joint is ≤ 30% and shear movement of the joint is ≤ 20%		

3.1.4 Protection against noise (BWR 5)

No performance assessed.

3.1.5 Energy economy and heat retention (BWR 6)

No performance assessed.

3.2 Methods used for the assessment

The assessment of the product has been made in accordance with the European Assessment Document EAD 350141-00-1106 "Fire Stopping and Fire Sealing Products. Linear Joint and Gap Seals".

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 99/454/EC of the European Commission, as amended by Decision 2001/596/EC of the European Commission the system 1 of assessment and verification of constancy of performance applies (see Annex V to Regulation (EU) No 305/2011).

5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

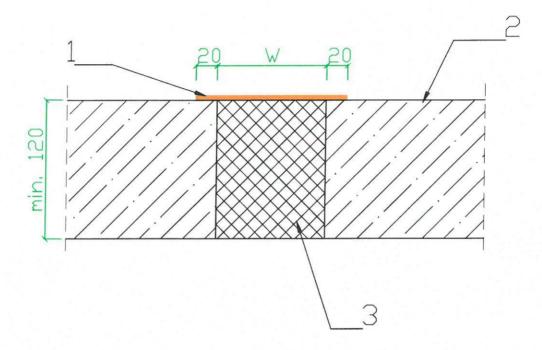
For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 27/03/2020 by Instytut Techniki Budowlanej

Anna Panek, MSc Deputy Director of ITB

Additional provisions	
The Polylack Elastic shall be applicable only to straight parallel edg- gaps.	e surfaces of linear joints or
 Vertical linear joint seals made with use of Polylack Elastic in rigid walls with Annex B1 and B2. The possible orientation of these joints is present 	
vertical linear joint in a vertical supporing construction	
joint seal wall - front view	
Fig. A1. Possible orientation of linear joints in rigid made with use of Polylack Elastic	walls
 Horizontal linear joint seals made with use of Polylack Elastic in rigaccordance with Annex B3 and B4. The possible orientation of these joint linear joint seals made with use of Polylack Elastic in rigaccordance with Annex B3 and B4. The possible orientation of these joint linear joint seals made with use of Polylack Elastic in rigaccordance with Annex B3 and B4. 	
linear joint in a horizontal supporting construction	
joint seal floor - section	
Fig. A2. Possible orientation of linear joints in rigid f made with use of Polylack Elastic	loors
 Horizontal linear joint seals made with use of Polylack Elastic in rigid with in rigid floors abutting a rigid walls shall be made in accordance with Aniorientation of these joints is presented in fig. A3. 	
horizontal wall joint abutting a floor, ceiling or roof horizontal fi	loor joint abutting a wall
joint seal wall or floor - section	
Fig. A3. Possible orientation of linear joints in rigid walls abutting a rigid floor a rigid walls made with use of Polylack Elastic	ors or in rigid floors abutting
Polylack Elastic	Annex A
Additional provisions	of European Technical Assessment ETA-18/0170

Fig. B1. Linear joint seal made with use of mineral wool and Polylack Elastic in rigid wall.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid wall made of concrete, aerated concrete, bricks or blocks; thickness ≥ 120 mm, density ≥ 600 kg/m³
- 3 mineral wool with a minimum density of 50 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. B1 and fig. A1 in Annex A:

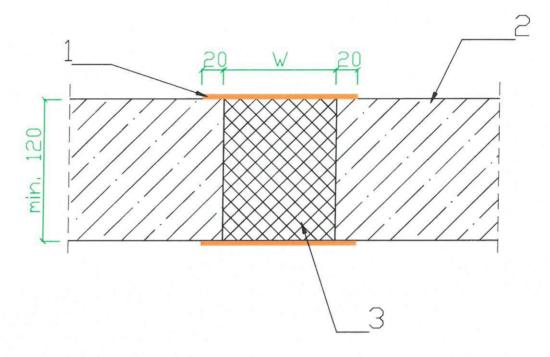
Fire resistance class: El 120 - V - M 036 - B - W 10 to W 100

Polylack	Elastic
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Installation details and resistance to fire classification of linear joint seals

Annex B1

Fig. B2. Linear joint seal made with use of mineral wool and Polylack Elastic in rigid wall.



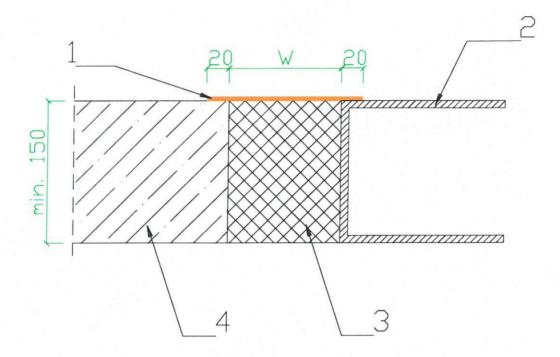
- 1 coating of Polylack Elastic (on both sides of linear joint), thickness ≥ 1 mm
- 2 rigid wall made of concrete, aerated concrete, bricks or blocks; thickness ≥ 120 mm, density ≥ 600 kg/m³
- 3 mineral wool with a minimum density of 50 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. B2 and fig. A1 in Annex A:

Fire resistance class: El 120 - V - M 036 - B - W 10 to W 100

Polylack Elastic	Annex B2
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-18/0170
	II .

Fig. B3. Linear joint seal made with use of mineral wool and Polylack Elastic in rigid floor.



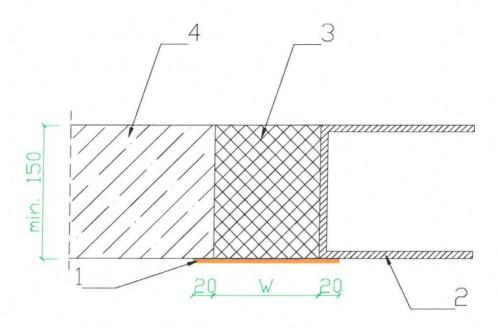
- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor made of aerated or reinforced concrete, thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. B3 and fig. A2 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10 to W 100

Polylack Elastic	Annex B3
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-18/0170

Fig. B4. Linear joint seal made with use of mineral wool and Polylack Elastic in rigid floor.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal made in rigid floor, in accordance with fig. B4 and fig. A2 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10

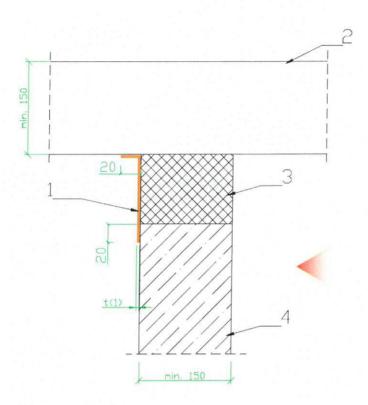
Fire resistance class: El 90 - H - M 036 - B - W 11 to W 100

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Installation details and resistance to fire classification of linear joint seals

Annex B4

Fig. B5. Linear joint seal in rigid wall abutting a rigid floor, made with use of mineral wool and Polylack Elastic.



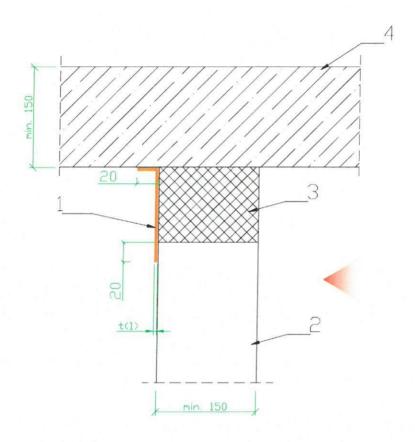
- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid wall abutting a rigid floor, made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint
- indicates the side of the wall exposed to fire

Resistance to fire classification of linear joint seal in rigid wall abutting a rigid floor, in accordance with fig. B5 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10 to W 100

Polylack Elastic Annex B5 of European Technical Assessment ETA-18/0170

Fig. B6. Linear joint seal in rigid wall abutting a rigid floor, made with use of mineral wool and Polylack Elastic.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid wall abutting a rigid floor; thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint
 - indicates the side of the wall exposed to fire

Resistance to fire classification of linear joint seal in rigid wall abutting a rigid floor, in accordance with fig. B6 and fig. A3 in Annex A:

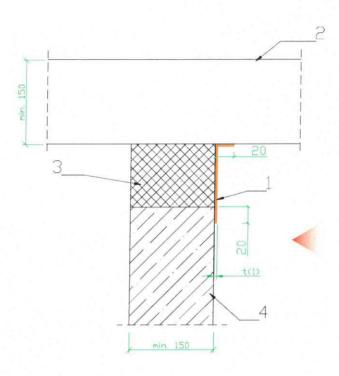
Fire resistance class: El 120 - H - M 036 - B - W 10 to W 100

Polylack Elastic

Annex B6

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Fig. B7. Linear joint seal in rigid wall abutting a rigid floor, made with use of mineral wool and Polylack Elastic.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid wall abutting a rigid floor, made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint
- indicates the side of the wall exposed to fire

Resistance to fire classification of linear joint seal in rigid wall abutting a rigid floor, in accordance with fig. B7 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10

Fire resistance class: El 90 - H - M 036 - B - W 11 to W 100

Polylack Elastic

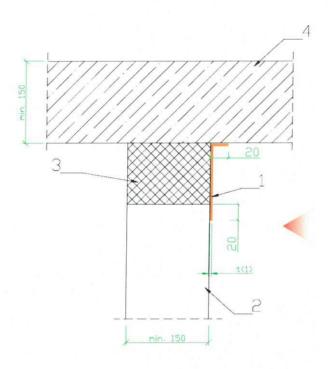
Annex B7

of European
Technical Assessment
of linear joint seals

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Fig. B8. Linear joint seal in rigid wall abutting a rigid floor, made with use of mineral wool and Polylack Elastic.

Dimensions in mm



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid wall abutting a rigid floor; thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint
- indicates the side of the wall exposed to fire

Resistance to fire classification of linear joint seal in rigid wall abutting a rigid floor, in accordance with fig. B8 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10

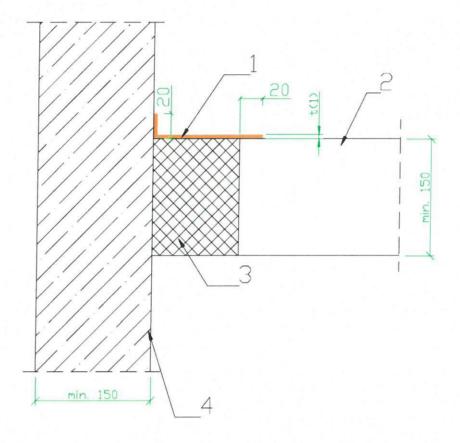
Fire resistance class: El 90 - H - M 036 - B - W 11 to W 100

Polylack Elastic

Installation details and resistance to fire classification of linear joint seals

Annex B8

Fig. B9. Linear joint seal in rigid floor abutting a rigid wall, made with use of mineral wool and Polylack Elastic.



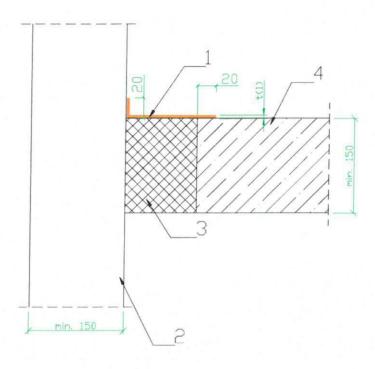
- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor abutting a rigid wall; thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid wall made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid floor abutting a rigid wall, in accordance with fig. B9 and fig. A3 in Annex A:

Fire resistance class: EI 120 - H - M 036 - B - W 10 to W 100

Polylack Elastic	Annex B9
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-18/0170

Fig. B10. Linear joint seal in rigid floor abutting a rigid wall, made with use of mineral wool and Polylack Elastic.



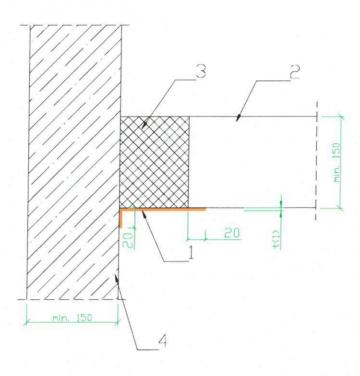
- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid wall with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor abutting a rigid wall, made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid floor abutting a rigid wall, in accordance with fig. B10 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10 to W 100

Polylack Elastic	Annex B10
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-18/0170

Fig. B11. Linear joint seal in rigid floor abutting a rigid wall, made with use of mineral wool and Polylack Elastic.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid floor abutting a rigid wall; thickness ≥ 150 mm; with joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid wall made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid floor abutting a rigid wall, in accordance with fig. B11 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10

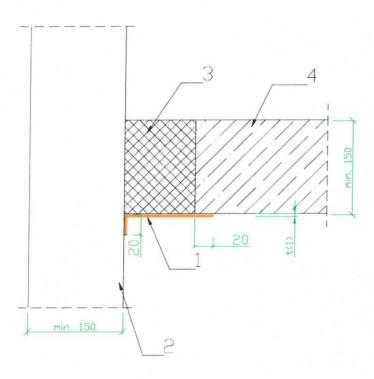
Fire resistance class: El 90 - H - M 036 - B - W 11 to W 100

Polylack Elastic

Installation details and resistance to fire classification of linear joint seals

Annex B11

Fig. B12. Linear joint seal in rigid floor abutting a rigid wall, made with use of mineral wool and Polylack Elastic.



- 1 coating of Polylack Elastic (on one side of linear joint), thickness ≥ 1 mm
- 2 rigid wall with thickness ≥ 150 mm; joint face made of metal with melting point > 1000°C
- 3 mineral wool with a minimum density of 50 kg/m³
- 4 rigid floor abutting a rigid wall, made of aerated or reinforced concrete; thickness ≥ 150 mm, density ≥ 600 kg/m³
- W width of the linear joint

Resistance to fire classification of linear joint seal in rigid floor abutting a rigid wall, in accordance with fig. B12 and fig. A3 in Annex A:

Fire resistance class: El 120 - H - M 036 - B - W 10

Fire resistance class: El 90 - H - M 036 - B - W 11 to W 100

Polylack Elastic

Installation details and resistance to fire classification of linear joint seals

Annex B12

